# ATENT COOPERATION TRL. TY

### From the INTERNATIONAL BUREAU **PCT Assistant Commissioner for Patents NOTIFICATION OF ELECTION United States Patent and Trademark** (PCT Rule 61.2) Office **Box PCT** Washington, D.C.20231 **ETATS-UNIS D'AMERIQUE** Date of mailing (day/month/year) in its capacity as elected Office 20 July 2000 (20.07.00) International application No. Applicant's or agent's file reference PCT/NO99/00299 Priority date (day/month/year) International filing date (day/month/year) 30 September 1998 (30.09.98) 30 September 1999 (30.09.99) **Applicant** ARILD, Vik 1. The designated Office is hereby notified of its election made: X in the demand filed with the International Preliminary Examining Authority on: 28 April 2000 (28.04.00) in a notice effecting later election filed with the International Bureau on: 2. The election was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

**Nestor Santesso** 

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

Rule 32.2(b).

## PATENT COOPERATION TREAT YREC'D 29 DEC 2000

# **PCT**

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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

13

Applicant's or agent's file reference	FOR FURTHER ACTIO		ation of Transmittal o Examination Report	f International (Form PCT/IPEA/416)
International application No.	International filing date (da	ay/month/year)	Priority date (day/m	onth/year)
PCT/NO99/00299	30.09.1999		30.09.1998	
International Patent Classification (IPC) o	r national classification and	IPC <sub>7</sub>		
C01B 3/26, C01B 31/02			H01M 8/06,	H01M 8/22
Applicant				
Prototech AS et al				
been amended and are the	of 5 sheets, anied by ANNEXES, i.e., sheats for this report and/or she 607 of the Administrative	ticle 36.  including this cover teets of the description heets containing rec	sheet.  on, claims and/or dra tifications made befo	wings which have
IV \( \sum \) Lack of unity of involved \( \sum \) Reasoned statement citations and explan \( \sum \) Certain documents of \( \sum \) Certain defects in the	of opinion with regard to now ention under Article 35(2) with reg ations supporting such states	velty, inventive step gard to novelty, inve ment		
Date of submission of the demand		Date of completion	of this report	
28.04.2000		19.12.2000	)	
Name and mailing address of the IPEA/S		Authorized officer		
Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. 08-667 72 88	17978 PATOREG-S	Mattias Ai Telephone No. 08	cvidsson/El -782 25 00	S



International application No. PCT/NO99/00299

I.	Basis	is of the report		
1.	With r	regard to the elements of the international application:*		
		the international application as originally filed		
		the description:	·	i
	لب	pages		ginally filed
		pages	, filed with	the demand
		pages		
		the claims:		
		pages		iginally filed
		pages	, as amended (together with any statement) und	ter article 19
		pages	, filed with	i the demand
	_		, filed with the letter of	
	Ш	the drawings:		oinally 61-4
		pages	, as ori	iginally filed the demand
		pages		
			, filed with the letter of	
	لــا	the sequence listing part of the description:	as or	iginally filed
ı		pages	filed with	
!		pages		
3	S. With	the language of a translation furnished to this Authority in the the language of a translation furnished for the purposes of into the language of publication of the international application (utility the language of the translation furnished for the purposes of it or 55.3).  The regard to any nucleotide and/or amino acid sequence disclosiminary examination was carried out on the basis of the sequence contained in the international application in written form.  If the language of a translation of the international application in computer the furnished subsequently to this Authority in written form.	ternational search (under Rule 23.1(b)).  under Rule 48.3(b)).  international preliminary examination (under Rule sed in the international application, the internation ce listing:	-
	님	furnished subsequently to this Authority in computer readable	le form.	
		The statement that the subsequently furnished written sequer international application as filed has been furnished.  The statement that the information recorded in computer rear been furnished.	nce listing does not go beyond the disclosure in th	
١.	4.	The amendments have resulted in the cancellation of:		•
		the description, pages		
1				
		the claims, Nos the drawings, sheet/fig		
	5. [	This report has been established as if (some of) the amendm beyond the disclosure as filed, as indicated in the Supplement	ents had not been made, since they have been con rtal Box (Rule 70.2 (c)).**	sidered to go
	in th and	olacement sheets which have been furnished to the receiving O <u>f</u> this report as "originally filed" and are annexed to this report s d 70.17).	ffice in response to an invitation under Article 14 s since they do not contain amendments (Rules 70. l	are referred to '6
*	* Any	y replacement sheet containing such amendments must be refer	red to under item I and annexed to this report.	

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/NO99/00299

īV.	Lack of unity of invention
1.	In response to the invitation to restrict or pay additional fees the applicant has:
	restricted the claims.
	paid additional fees.
	paid additional fees under protest.
	neither restricted nor paid additional fees.
2.	This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not
<u> </u>	to invite the applicant to restrict or pay additional fees.
3.	This Authority considers that the requirement of unity of invention in accordance with rules 13.1, 13.2 and 13.3 is
	complied with.
	not complied with for the following reasons:
	I. Claims 1-3 are directed to a method for producing hydrogen and carbon by pyrolysis of methane, with a carbon black catalyst.
	II.Claim 4 is directed to a compact pyrolytic system, which is adapted to use in vehicles for producing hydrogen as fuel.
	The special technical features of group I relate to carbon black catalyst, while the special technical features of group II relate to the use of a compact pyrolytic system. These groups of inventions are not so linked as to form a single general inventive concept. There is no technical relationship between these inventions involving one or more of the same special technical features.
	The international preliminary examination report will be established on invention I (claims $1-3$ ), which appears to be the main invention of the international application.
4.	Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:
	all parts.
	the parts relating to claims Nos. 1-3

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/NO99/00299

<del></del>	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
٧.	citations and explanations supporting such statement

#### 1. Statement

Novelty (N)	Claims Claims	1-3	YES NO
Inventive step (IS)	Claims Claims	1-3	YES NO
Industrial applicability (IA)	Claims Claims	1-3	YES NO

### 2. Citations and explanations (Rule 70.7)

The claimed invention relates to a method and a device for production of hydrogen and carbon by pyrolysis of methane and other organic gases, utilising carbon dust as catalyst for precipitation of carbon in a closed process.

The following document is cited in the international search report as a document of particular relevance:

#### D: DD 118263 A1

Cited document D relates to a method for producing carbon by pyrolysis of gaseous hydrocarbons, preferably methane, on a moving bed of carbon particles in a two-zone reactor.

#### Claims 1-3

Document D discloses that gaseous hydrocarbons, heated by a counter-flowing hot gas, are decomposed to hydrogen and carbon. The carbon is deposited on the carbon particles which act as catalyst, thereafter the particles are cooled and then discharged (see claim 1). The document also discloses that a certain amount of the produced carbon particles is returned to the reaction chamber for further use in the process (see. p. 2 col. 2 line 32-33). The document further describes a insulated reactor in a fireproof material, which includes a casing of metal (see p. 3 col. 1 line 24 and claim 2), and that the counter-flowing hot gas is heated by a combustion chamber (in the application high temperature process) before it is introduced to the reaction chambers (see p. 2 col. 2 line 14-17).

.../...

### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/NO99/00299

#### Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

### Continuation of: V

The document does not disclose that the process is closed, which the application does.

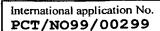
According to document D, it is considered obvious for a person skilled in the art to use a method and device as described in claims 1-3.

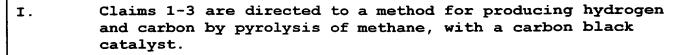
Thus the invention as described in claims 1-3 lacks an inventive step.

International application No. PCT/NO99/00299

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of f	irst sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a)	for the following reasons:
Claims Nos.:     because they relate to subject matter not required to be searched by this Authority, namely:	
Claims Nos.:     because they relate to parts of the international application that do not comply with the prescribe an extent that no meaningful international search can be carried out, specifically:	ed requirements to such
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)	
This International Searching Authority found multiple inventions in this international application, as follows:  See extra sheet.	ws:
As all required additional search fees were timely paid by the applicant, this international search searchable claims.	report covers all
2. As all searchable claims could be searched without effort justifying an additional fee, this Author of any additional fee.	ority did not invite payment
3. As only some of the required additional search fees were timely paid by the applicant, this interr covers only those claims for which fees were paid, specifically claims Nos.:	national search report
4. No required additional search fees were timely paid by the applicant. Consequently, this internal restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-3	ional search report is
Remark on Protest	rotest.
No protest accompanied the payment of additional search fees.	
Form PCT/ISA/210 (continuation of first sheet (1)) (July1992)	







II. Claim 4 is directed to a compact pyrolytic system adapted to use in vehicles for producing hydrogen as fuel

The special technical features of group I relate to carbon black catalyst, while the special technical features of group II relate to the use of a compact pyrolytic system. These groups of inventions are not so linked as to form a single general inventive concept. There is no technical relationship between these inventions involving one or more of the same novel technical features.

International application No.

PCT/NO 99/00299

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC7: C01B 3/26, C01B 31/02, C09C 1/48, D11F 9/12, H01M 8/06, H01M 8/22 According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC7: C01B, D01F, C09C, H01M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

#### SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

#### PAJ, WPI

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DD 118263 A1 (HJ. BÄNSCH ET AL), 20 February 1976 (20.02.76), page 2, column 2, line 30 - line 38, claim 1	1-3
	<del></del>	
X	WO 9840922 A1 (PROCYON POWER SYSTEMS INC.), 17 Sept 1998 (17.09.98), page 3, line 25 - line 33; page 8, line 20 - page 9, line 31; page 11, line 24 - line 30, page 14, line 31 - page 15, line 10, figures 4,5, claim 1, abstract	4
X	WO 9808771 A2 (ARTHUR D. LITTLE, INC.), 5 March 1998 (05.03.98), page 1, line 11 - page 2, line 8, abstract	4
·		

	* Special categories of cited documents:  "A" document defining the general state of the art which is not considered to be of particular relevance		"T" later document published after the international filing date or priority				
"A"			date and not in conflict with the application but cited to understand the principle or theory underlying the invention				
"E"	erlier document but published on or after the international filing date	"X"	document of particular relevance: the claimed invention cannot be				
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		considered novel or cannot be considered to involve an inventive step when the document is taken alone				
	special reason (as specified)	"Y"					
"0"	"O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than		considered to involve an inventive step when the document is combined with one or more other such documents, such combination				
"P"			heing obvious to a person skilled in the art				
the priority date claimed			"&" document member of the same patent family				
Dat	e of the actual completion of the international search	Date of	of mailing of the international search report				
		40 00 0000					
16 February 2000		18 .02. 2000					
Name and mailing address of the ISA/			Authorized officer				
Sw	edish Patent Office						
	< 5055, S-102 42 STOCKHOLM	Mattias Arvidsson /ELY					
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Telephone No. + 46 8 782 25 00

Facsimile No. +46 8 666 02 86

International application No. PCT/NO 99/00299

		PC1/NO 99/0	
C (Continu	nation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant	ant passages	Relevant to claim No.
A	US 5484978 A (GORAN J. HEDBERG ET AL), 16 January 1996 (16.01.96), claims 1,9, abstract		1-3
A ·	 US 4056602 A (EDWIN MATOVICH), 1 November 1977 (01.11.77), claims 1,2,5, abstract	·	1-3
A	US 4738828 A (EDWARD F. BROOKS), 19 April 1988 (19.04.88), column 1, line 33 - line 36, 6,14, abstract	claims 1,	1-3
A	US 4946750 A (JAN F. NOMDEN ET AL), 7 August 1 (07.08.90), column 1, line 4 - line 21, abstract	990	4
A	EP 0345908 A1 (KTI GROUP B.V.), 13 December 19 (13.12.89), column 3, line 38 - line 46, 17, abstract	89 claims 1,	4
		·	

# INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/NO 99/00299

	<u> </u>					<u> </u>	
	atent document d in search repor	rt	Publication date		Patent family member(s)	•	Publication date
D	118263	A1	20/02/76	NON	E		
10	9840922	A1	17/09/98	AU	6465998	Δ	29/09/98
•	30403LL	7.2	17703730	ÜS	5899175		04/05/99
10	9808771	A2	05/03/98	AU	4161097		19/03/98
				EP	0922011	A	16/06/99
S	5484978	Α	16/01/96	NON	 E		
IS	4056602	Α	01/11/77	US	4199545	Δ	22/04/80
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S	4738828	A	19/04/88	AT	51539		15/04/90
				AU	590736		16/11/89
				AU	5110885		26/06/86
				BR	8506339		26/08/86
				CA	1257246		11/07/89
				EP	0185548		25/06/86 11/08/92
				JP	1686896		•
				JP	3044812 61171531		09/07/91 02/08/86
				JP US	4583299		22/04/86
				US	4583299		27/05/86
				US	4743431		10/05/88
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5	4946750	A	07/08/90	AT	109597		15/08/94
				CA	1321813		31/08/93
			•	DE	58908135		00/00/00
				DK	467489		27/03/90
				EP	0361612		04/04/90
			•	SE ES	036161 <i>2</i> 2058480		01/11/94
				JP E3	2058480		28/06/90
				NL	8802357		17/04/90
				NO NO	176297		28/11/94
			•	NO NO	893797		00/00/00
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•	0345908	A1	13/12/89	SE	0345908		
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				CA	1327629		08/03/94
				DE	68919380	-	24/05/95
				DK	279789		11/12/89
				ES	2067525		01/04/95
				JP	3184270		12/08/91
				NL.	8801492		02/01/90
				MA	176220	RC	05/12/94
				NO NO	176339 892377		00/00/00

### **PCT**

### WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



### INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7: C01B 3/26, 31/02, C09C 1/48, D11F 9/12, H01M 8/06, 8/22

(11) International Publication Number:

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(21) International Application Number:

PCT/NO99/00299

A1

(22) International Filing Date:

30 September 1999 (30.09.99)

(30) Priority Data:

19984560

30 September 1998 (30.09.98) NO

(71) Applicant (for all designated States except US): PROTOTECH AS [NO/NO]; Fantoftvegen 38, P.O. Box 6034, Postterminalen, N-5892 Bergen (NO).

(72) Inventor; and

(75) Inventor/Applicant (for US only): ARILD, Vik [NO/NO]; Slettenveien 76, N-5258 Blomsterdalen (NO).

(74) Agent: CHRISTIAN MICHELSEN RESEARCH AS; Fantoftvegen 38, P.O. Box 6031, Postterminalen, N-5892 Bergen (NO).

(81) Designated States: AL, AM, AU, AZ, BA, BG, BR, BY, CA, CN, CU, CZ, DE, EE, GE, HR, HU, ID, IL, IN, IS, KG, KP, KR, KZ, LT, LV, MK, MX, NZ, PL, RO, RU, SI, SK, TJ, TM, UA, US, UZ, YU, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

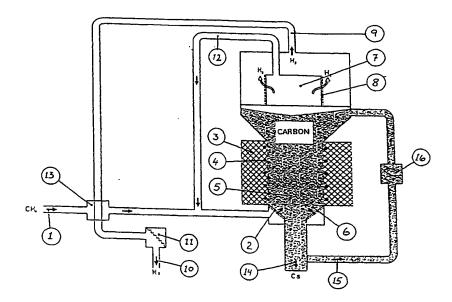
#### Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

In English translation (filed in Norwegian).

(54) Title: PRODUCTION OF HYDROGEN AND CARBON WITH A CARBON BLACK CATALYST



#### (57) Abstract

The invention covers method, device and application of production of hydrogen and carbon by pyrolysis based on natural gas, methane or other organic gases as raw material. The method for precipitation of solid carbon is characterized by the use of finely distributed carbon dust as catalyst for the precipitation process. The device is designed as a reaction chamber that contains the catalyst. The temperature in the chamber is controlled by supply of electrical power or other energy. In addition the invention covers the application of compact pyrolysis systems in vehicles, for pre-processing of gases containing hydrocarbons and for fuel production for polymer fuel cells that generate electrical power for propulsion of the vehicle.



### **REQUEST**

The undersigned requests that the present international application be processed

	receiving Office use only
1	99/00299
3 0 SEP1. 1999 (	30 09 99)
<b>*</b>	PATENTSTYRET Well for the industrials retrained BY International application
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according to the Patent Cooperation Treaty.	Name of receiving Office	e and "PCT International Application"
	Applicant's or agent's fil (if desired) (12 characters	
		lyst in pyrolytic
production of hydrogen an	d Carbon De	vice and Process.
Box No. II APPLICANT		
Name and address: (Family name followed by given name; for a language designation. The address must include postal code and name of coulong address indicated in this Box is the applicant's State (that is, country, of residence is indicated below.)	legal entity, full official niry. The country of the ) of residence if no State	This person is also inventor.
Prototech AS		Telephone No.
Fantoftvegen 38		+47 55 57 41 10
P.O.Box 6034, Posttermina	len	Facsimile No.
N- 5892 Bergen		+47 55 57 41 14
Norway		Teleprinter No.
State (that is, country) of nationality:	State (that is, country)	of residence:
		United States America only the States indicated in the Supplemental Box
Box No. III FURTHER APPLICANT(S) AND/OR (FURTH	ER) INVENTOR(S)	
Name and address: (Family name followed by given name; for a led signation. The address must include postal code and name of coun address indicated in this Box is the applicant's State (that is, country) of residence is indicated below.)  Arild Vik  Slettenveien 76  N - 5258 Blomsterdalen  Norway	egal entity, full official try. The country of the of residence if no State	This person is:  applicant only  x applicant and inventor  inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality:	State (that is, country) o	
NO		<i>N</i> O
This person is applicant all designated for the purposes of:		United States America only  the States indicated in the Supplemental Box
Further applicants and/or (further) inventors are indicated on	a continuation sheet.	
Box No. IV AGENT OR COMMON REPRESENTATIVE;	OR ADDRESS FOR CO	ORRESPONDENCE
The person identified below is hereby/has been appointed to act on of the applicant(s) before the competent International Authorities as	behalf X ag	gent common representative
Name and address: (Family name followed by given name; for a leasing designation. The address must include postal cod		Telephone No. +47 55 574040
Christian Michelsen Resea	rch AS	Facsimile No.
Fantoftvegen 38 P.O.Box 6031, Posttermina	len (	+47 55 574041
N - 5892 Bergen	= <del></del>	
Norway	·	Teleprinter No.
Address for correspondence: Mark this check-box where no space above is used instead to indicate a special address to whi	agent or common represe	ntative is/has been appointed and the d be sent.
orm PCT/RO/101 (first sheet) (July 1998: reprint January 1999)		See Notes to the request form

		Sheet No.	)÷		
Box l		DESIGNATION .ATES			
The f	ollow	ing designations are hereby made under Rule 4.9(a	) (ma	rk the	applicable check-boxes; at least one must be marked):
Regio	nai P	Patent Patent			
		ZW Zimbabwe, and any other State which is a Cont	ractin	ig Sta	
	EA	Moldova, RU Russian Federation, TJ Tajikistan, T of the Eurasian Patent Convention and of the PCT	M Tu	ırkme	us, KG Kyrgyzstan, KZ Kazakhstan, MD Republic of mistan, and any other State which is a Contracting State
⊠	EP	DK Denmark, ES Spain, FI Finland, FR France, GB MC Monaco, NL Netherlands, PT Portugal, SE Swe Patent Convention and of the PCT	Unite den, a	d Kin Ind an	vitzerland and Liechtenstein, CY Cyprus, DE Germany, gdom, GR Greece, IE Ireland, IT Italy, LU Luxembourg, by other State which is a Contracting State of the European
	OA	GA Gabon, GN Guinea, GW Guinea-Bissau, ML Ma	li, Mi d a C	R Mai	Republic, CG Congo, CI Côte d'Ivoire, CM Cameroon, uritania, NE Niger, SN Senegal, TD Chad, TG Togo, and cting State of the PCT (if other kind of protection or treatment
Nation	al Pati	ent (if other kind of protection or treatment desired, specify	on do	tted lii	ne):
X		Albania			Lesotho
X		Armenia	$\overline{\mathbb{X}}$	LT	Lithuania
		Austria			Luxembourg
		Australia	$\overline{\mathbf{x}}$		Latvia
X		Azerbaijan	$\bar{\Box}$	MD	Republic of Moldova
N X		Bosnia and Herzegovina	$\widetilde{\Box}$		Madagascar
	BB	Barbados	$\overline{\mathbf{x}}$		The former Yugoslav Republic of Macedonia
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<u> </u>	CN	China	X	NZ	New Zealand
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X	CZ	Czech Republic		PT	Portugal
X	DE	Germany	X	RO	Romania
		Denmark	$\mathbf{x}$	RU	Russian Federation
×	EE	Estonia		SD	Sudan
	ES	Spain		SE	Sweden
	FI	Finland		SG	Singapore
	GB	United Kingdom	X	SI	Slovenia
	GD	Grenada	X	SK	Slovakia
X		Georgia		SL	Sierra Leone
	GH	Ghana	$\mathbf{x}$	TJ	Tajikistan
	GM	Gambia	X	TM	Turkmenistan
図	HR	Croatia		TR	Turkey
□ □	HU	Hungary		TT	Trinidad and Tobago
<u> </u>		Indonesia	X	UA	Ukraine
×	IL	Israel		UG	Uganda
X	IN	India	×	US	United States of America
Ø		Iceland	_		
H		Japan	×	UZ	Uzbekistan
	J.	Vanue	_		Via Nam

Precautionary Designation Statement: In addition to the designations made above, the applicant also makes under Rule 4.9(b) all other designations which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation of a designation consists of the filing of a notice specifying that designation and the payment of the designation and confirmation fees. Confirmation must reach the receiving Office within the 15-month time limit.)

X

LC Saint Lucia LK Sri Lanka

LR Liberia

 $\mathbf{x}$ 

KG Kyrgyzstan .....

KP Democratic People's Republic of Korea ....

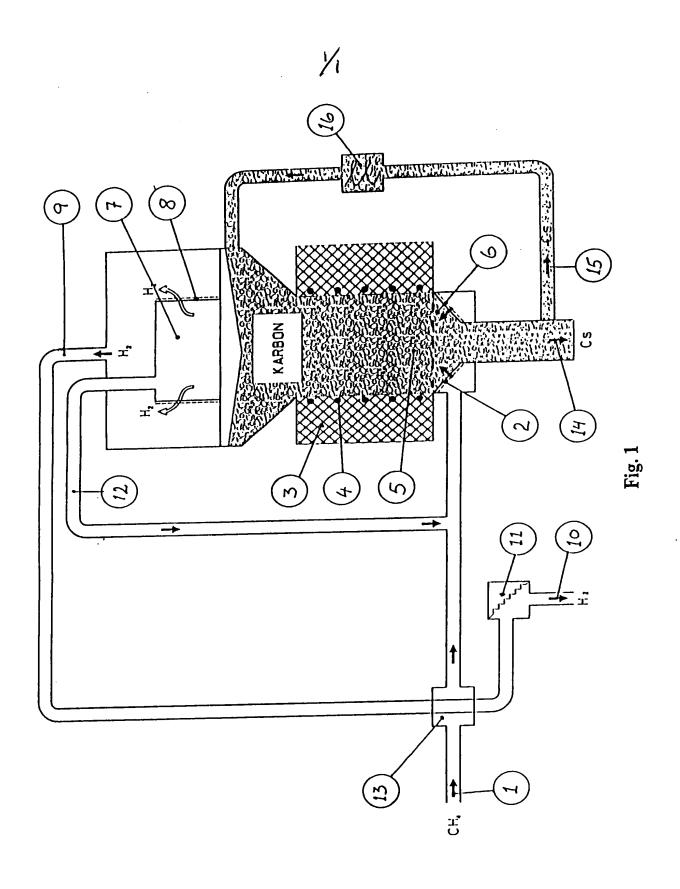
 YU Yugoslavia .....

ZW Zimbabwe .....

Check-boxes reserved for designating States (for the purposes of a national patent) which have become party to the PCT after issuance of this sheet:

Box No. VI PRIORITY C			Further price	prit ims are	'icated i	in the Supplemental Box.
Filing date	Number			Where earlier	applicatio	on is:
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Oppfinnelsen omfatter framgangsmåte, innretning og anvendelse for energieffektiv pyrolyttisk framstilling av hydrogen og karbon, basert på naturgass, metan- eller andre organiske gasser som råstoff.

Framgangsmåten for utfelling av fast karbon er karakterisert ved å benytte finfordelt karbonstøv som katalysator i utfellingsprosessen.

Gassens karbonmolekyler binder seg til katalysatorens partikler på en slik måte at disse vokser til en utskilbar størrelse. Katalysatormaterialet blir fornyet gjennom kontinuerlig tilførsel av oppmalt karbon fra prosessen.

Innretningen er utformet som et varmeisolert reaksjonskammer, med plass for katalysatormateriale. Temperaturen i reaksjonsområdet blir regulert ved hjelp av tilført energi. Oppvarming kan foregå med alternative varmekilder, og systemet kan derfor bruke spillvarme fra høytemperatur-prosesser som energikilde for hele – eller deler av prosessen. Innretningen har vist seg effektiv innenfor et temperatur-spekter fra 400 °C til 2000 °C. Reaksjonshastighet og sluttproduktenes renhetsgrad kan kontrolleres og styres ved optimalisering av trykk og temperatur.

Videre omfatter oppfinnelsen anvendelse av kompakte pyrolysesystemer for bruk i kjøretøyer, til forprosessering av hydrokarbonholdige gasser, til drivstoff for polymere brenselsseller. Brenselsellene bruker hydrogen som drivstoff, og genererer elektrisk strøm til kjøretøyets framdrift. Både pyrolysesystemet og brenselsellene kan bygges så kompakte at de får plass i ordinære kjøretøyer.

Innretning og framgangsmåte er spesielt velegnet for bruk i miljøer der tilgangen på hydrogen og oksygen er begrenset, mens tilgangen på energi er god. Eksempler på slike miljøer er fartøyer og enheter som opererer utenfor jordens atmosfære.

Kjemisk rent karbon (carbon black) har i mange år vært et viktig industriprodukt. Store mengder blir brukt til bildekkproduksjon. Stoffet inngår også i malingsprodukter, smørremiddler og medisinske produkter. Gjennom årene har det blitt utviklet en rekke metoder for produksjon av karbon fra hydrokarbonholdige gasser. Spalting av karbon og hydrogen fra slike gasser er nå aktualisert av miljøhensyn i forbindelse med naturgassbasert produksjon av elektrisk strøm. Innen romfartsteknologien er det også interesse for hydrogenproduksjon, som et ledd i produksjon av vann til bemannede romferder/romstasjoner.

En kjent teknikk for å spalting av hydrokarboner er bruk av lysbue. Denne metoden beskrives i US.Pat. no. 5,527,518. En annen metode beskrives i US.Pat.no. 4,631,180. Begge metodene innebærer forbrenning, og gjør bruk av oksygen i produksjonen.

En metode for spalting av hydrokarboner er beskrevet i US.Pat.no. 5,198,084. Denne metoden er brukt ved gassifisering av karbonholdig materiale, og gassen oppvarmes ved hjelp av mikrobølge-teknologi, i en såkalt "plasma-reaktor".

De omtalte metodene for å skille hydrogen og karbon fra hydrokarboner gjør bruk av ulike oppvarming- og forbrenningsprosesser i atmosfærer med oksygenunderskudd. Fremgangsmåten i følge oppfinnelsen skiller seg vesentlig ut fra disse teknikkene, ved å gjøre bruk av karbonstøv som katalysator ved spalting av hydrokarboner i et oksygenfritt miljø.

En patent DD 118263 beskriver en pyrolysemetode der karbonpartikler blir brukt som katalysator. Partiklene blir sendt gjennom hydrogenholdig gass som er oppvarmet til en temperatur på 1000 – 1800°C. Oppfinnelsen skiller seg vesentlig fra dette ved at innretning og framgangsmåte er basert på at karbonpartiklene er stillestående og samlet i et kompakt reaksajonskammer. Dette gjør at anlegget kan gjøres mye mer kompakt enn systemer med bevegelige partikler eller karbonavsetning på overflater. Den nye framgangsmåten er i tillegg vesentlig mer energieffektiv fordi pyrolyseprosessen fungerer ved temperaturer helt ned i 400°C.

Framgangsmåte og innretning, i følge oppfinnelsen, skal brukes i et prosessanlegg for produksjon av hydrogen og karbon, basert på naturgass, metan og andre organiske gasser som råstoff. Systemet er vist på prinsippskisse fig.1. Gass (1) som inneholder hydro-karboner blir ledet gjennom et filter (2), inn i et varmeisolert reaksjonskammer (3) og varmet opp ved hjelp av elektriske varmetråder (4), eller spillvarme fra andre høytemperatur prosesser. Temperaturen i reaksjonskammeret (3) blir gitt en stigende gradient i strømningsretningen (fra bunn til topp), fra 300 til maksimalt 2000 °C. Reaksjonskammeret (3) inneholder finfordelt karbonstøv (5) som fungerer som katalysator ved utskilling av fast karbon fra gassen. Karbonmolekyler i den oppvarmede gassen binder seg til karbonstøvet (5) på en slik måte at katalysatorens partikler vokser. De voksende karbon- partiklene blir skilt ut ved hjelp av et mekanisk system (eksempelvis en sentrifuge), i reaksjonskammerets nedre del (6), når

kornstørrelsen når et ønsket nivå. Innholdet av karbon i gassen får en synkende gradient oppover i reaksjonskammeret (3), og øverst består gassen hovedsakelig av hydrogen (12). Den hydrogenrike gassen, føres vider til et separasjonskammer (7) der deler av gassen blir tatt ut gjennom et membranfilter (8). Andelen av gass (9) som blir skilt ut kan optimaliseres med hensyn til hydrogenets renhetsgrad. Før lagring (10) blir gassen (9) ledet gjennom et filter (11) for fjerning av sporstoffer. Den delen av gassen (12) som ikke blir skilt ut i separasjonskammeret (3) returneres til reaksjonskammerets innmatingsside.

På vei mot sporstoff-filteret (11) går den prosesserte gassen (9) gjennom en varmeveksler (13) til forvarming av innmatet gass (1). Varmeveksling mellom prossesert- og innmatet gass medfører at systemets behov for tilførte energi reduseres

Utskilling av granulert karbon skjer kontinuerlig i reaksjonskammerets nedre del (6). Ettersom katalysatorens partikler vokser og blir skilt ut, trenger systemet tilføring av nytt katalysatormateriale.

I følge oppfinnelsen blir katalysatormateriale kontinuerlig produsert ved at kontrollerte deler (15) av det utskilte karbonet (14) resirkuleres, oppmales i en mølle (16), og injiseres i reaksjonskammerets øvre del.

Denne resirkulasjonsprosessen opprettholder en optimal balanse med hensyn til katalysatorpartiklenes mengde og størrelsesfordeling.

### Patentkrav

- 1. Framgangsmåte for pyrolytisk framstilling av hydrogen og karbon fra metan og andre organiske gasser bruk av karbonstøv som katalysator for utfelling av karbon i en lukket prossess *karakterisert ved* at karbonutfellingen skjer ved at gassens blir ført gjennom et oppvarmet reaksjonskammer slik at gassens karbonmolekyler binder seg til de katalytiske partikler på en slik måte at disse stadig vokser, og mekanisk kan skilles ut når størrelsen når et forhåndsbestemt nivå.
- 2. Framgangsmåte for pyrolytisk framstilling av hydrogen og karbon fra metan og andre organiske gasser, i følge krav 1 og 2 *karakterisert ved* å male opp kontrollerbare mengder utfelt karbon, og returnere dette til reaksjonskammeret, i en kontinuerlig prosess, til opprettholdelse av en optimal balanse med hensyn til karbonpartiklenes mengde og størrelsesfordeling.
- 3. Innretning for pyrolyttisk fremmstilling av hydrogen og karbon fra metan og andre organiske gasser, i et lukket system med varmeisolert reaksjonskammer *karakterisert ved at* kammeret er fylt med porøst karbonstøv med katalyttisk effekt, og at temperaturen kan kontrolleres ved tilførsel av elektrisk energi eller spillvarme fra høytemperaturprosesser.
- 4. Anvendelse av kompakte pyrolysesystemer, til bruk i kjøretøyer, til forprossesering av naturgass, metan og andre organiske gasser, i den hensikt å produsere hydrogen til drivstoff for polymere brenselseller, som skal generere elektrisk strøm til kjøretøyets framdrift.

### Sammendrag

Oppfinnelsen omfatter framgangsmåte, innretning og anvendelse for pyrolyttisk framstilling av hydrogen og karbon, basert på naturgass metan- eller andre organiske gasser som råstoff. Framgangsmåten for utfelling av fast karbon er karakterisert ved å benytte finfordelt karbonstøv som katalysator i utfellingsprosessen. Innretningen er utformet som et reaksjonskammer som inneholder katalysatoren. Temperaturen i kammeret kan kontrolleres ved tilføring av elektriskeller annen energi. Videre omfatter oppfinnelsen anvendelse av kompakte pyrolysesystemer i kjøretøyer, til forprosessering av hydrokarbonholdige gasser, til drivstoff for polymere brenselsseller, som skal generere elektrisk strøm til kjøretøyets framdrift.

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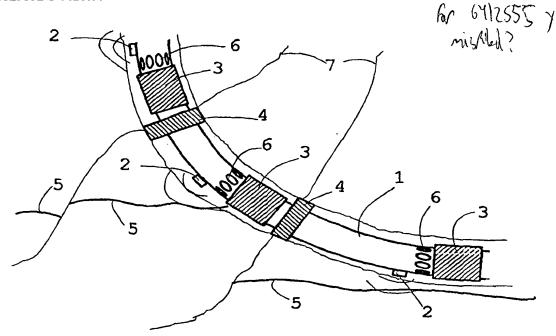
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(57) Abstract

System and method for controlling fluid flows in one or more oil and/or gas wells in a geological formation, the wells each comprising a production tube, the formation containing a water-containing volume with a higher water level, comprising: one or more measuring devices, each mounted in relation to a chosen zone of a well for measuring the distance to the water level in the zone, one or more valve devices comprised in the production tubes for regulating the fluid flow from the surrounding formation to the production tube, one or more control units connected to each of the valves for regulating then on the basis of the measured distance or distances.

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